

# EXPERIMENTAL ANALYSIS OF THE SHEAR CAPACITY OF INTERCONNECTED BLOCKWORK WALLS

# Luciane Marcela Filizola de Oliveira<sup>1</sup> and Márcio Roberto Silva Corrêa<sup>2</sup>

PhD Student, EESC - University of São Paulo, Department of Structural Engineering, filizola@sc.usp.br
PhD, Associate Professor, EESC - University of São Paulo, Department of Structural Engineering, mcorrea@sc.usp.br

## **ABSTRACT**

The shear strength of the vertical interfaces is a key param eter to guarantee both the flange contribution to a shear wall an d the possibility of shear force transferen ce between interconnected walls subjected to vertical loading. In this regard, this paper presents the results of an experimental investigation to study the beha vior of vertical in terfaces of interconnected concrete and clay blockwork m asonry walls. Four series of tests in H-shaped specim ens were conducted to determine the bonding pattern ef fect (running bond and U- steel anchor) on the shear strength of the web-flange connection. Face shell bedding was us ed to construct the specimens. The specim ens were vertically loaded on the web with a uniform ly distributed pressure. Strains, d isplacements, cracks and the ultimate load were analysed and the shear strength was compared with experimental results obtained by other researchers and with value s reported in NBR 15812 -1 (2010), NBR 15961-1 (2011), AS 3700 (2 002) and CSA S304 .1 (2004). The experimental results showed that the type of connection can significantly influence the shear strength of vertical inte rfaces and that there are charact eristic values which are larger than those currently adopted by several codes.

**KEYWORDS**: masonry, concrete block, clay block, shear strength

## **INTRODUCTION**

When masonry blockwork walls are connected and subjected to different loads, there is interaction between them. The interaction is dependent on the shear capacity of the interface. In practical situations, many walls are stiffened by flanged sections in order to increase their lateral resistance. To guarantee the flange contribution to the she ar wall and the possibility of shear force transference between interconnected walls, the shear strength of the vertical interfaces should be ensured. Tests on H-shaped walls have revealed that more studies and improvement are needed on the topic of shear strength in interconnected masonry walls.

The type of connection between the walls influences the way that interaction occurs. The supporting flanges are usually linked to the web through the running bond. In that case, interaction might be higher because the interface plane crosses units which may be considered common to the connected walls. Alternatively, the connection between the walls can be through horizontal steel bars or trusses, or U-steel bars anchored into grout in block holes and embedded in the bed joints and extended across the shear plane with the vertical joint filled with mortar at the interface.

Masonry walls with flanges have already been st udied by some researchers. Lissel et al. [1] tested shear walls with flange s and observed the influence of the type of connection on their behavior and strength. The test s indicated that bonding pattern of the web-flange connection affect the shear strength of masonry. Bonding the web-flange connection with brickwork clearly increases the shear strength of this joint. Hence, a series of specim ens with H-shaped cross sections was tested in an attem pt to determine the effect of bond pattern on the strength of the web-flange intersection. According to Lissel et al. [1], the results of these tests indicate that the mechanical interlock of a bonde d web-flange connection provides a si gnificant structural advantage over a tied connection. The forces applied on the specim ens with bonded wall are three times the forces applied on specim ens with tied connection. Cam acho et al. [2] tested Hshaped walls made of clay blo cks in small scale to determine the shear strength of interfaces. Silva [3] repeated the tests carried out by Camacho in f ull scale specimens. Capuzzo Neto et al. [4] conducted new studies, cont ributing towards the understanding of the wall interaction phenomena. The author sought a better representation of possible stress trajectories along the building structure, incl uding proposing an H-shaped spec imen to evaluate the shear strength of the vertical interface. The see specimens were used in this work to obtain strength through experimental tests. Moreira [5] carried out a comparative analysis of three types of connections between structural masonry walls under vertical loads. The test specimens were H-shaped third scale walls with three types of connection: running bond interconnected masonry walls, connection obtained by means of steel trusses and U-steel bars anchored in grouted holes. Bosilikov et al. [6] analyzed the significance of some parameters that influence the vertical shear strength of interfaces between flanged m asonry walls made of clay bricks, using different types of bonding patterns.

Other researchers also have developed studies in this area, including Simundic [7], Yoshimura et al. [8]; Modena et al. [9]; Mauríc io [10]; Drysdale et al. [11]. However, there is still a lack of knowledge of vertical shear capacity. According to Bosiljkov et al. [6], two of the complicating factors in developing harmonized design provisions are the widely varying nature of wall types and construction practices and detailing in various countries. As a consequence, code design rules vary considerably from country to country and reflect the limited knowledge available.

#### **EXPERIMENTAL DETAILS**

For the physical and mechanical characterization tests, concrete and clay hollow blocks were used for the construction of the m asonry specimens. The concrete and clay hollow blocks had a percentage of holes equal to 45 and 62, respectively.

The mortar utilized for bed joints was a mixture of cement, hydrated lime and sand. The thickness of the bed joints was approximately 10 mm. Face shell bedding was used on the construction of the specimens.

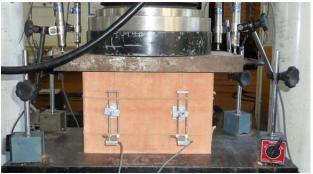
Uniaxial compression tests for each material were carried out on 12 blocks, 12 mortar specimens, 12 prisms and 6 wallettes, according to EN 1052-1 [12], NBR 13279 [13], NBR 15812-2 [14], NBR 15961-2 [15]. Tests on 12 units were carried out to determine the splitting tensile strength of masonry units according to AS TM C1006 [16]. Table 1 summarise s the characteristics of the materials used in the research and the results of the tests on masonry specimens.

**Table 1: Preliminary Test Results** 

Physical and mechanical characteristics									
Blocks	Material	Dimension (mm)	Weight (kg)	Compressive Str (N/mm²)				_	Splitting tensile strength
				Average	Char	Characteristic		nm²)	$(N/mm^2)$
	Concrete	390x190x140	12.70	10.21		8.68 99		10	0.91
	Clay	290x190x140	5.43	13.07	9	9.44 42		82	2.11
Mortar	Com	Composition		Composition		Average comp.		Young's Modulus	
	(C:L:S) in volume		(C:L:S) in weight		strength (N/mm <sup>2</sup> )		nm²)	$(N/mm^2)$	
	1:1:6		1:0.66:8.21			3.52		6800	
Prisms	Material	Dimension (mm)		Compressive Strength (N/n		nm²) Young's Modulus		ung's Modulus	
				Averag	ge Characte		eristic (N/mm²)		$(N/mm^2)$
	Concrete	390x590x140		5.16	4.00		)	8171	
	Clay	290x590x140		3.04	2.40		)	3153	
Wallettes	Material	Dimension (mm)		Compressive Strength (N/mm <sup>2</sup> )			Young's Modulus		
				Average		Characteristic		$(N/mm^2)$	
	Concrete	790x990x140		4.88		4.13		7900	
	Clay	590x990x140		2.90		2.61		3084	

Figure 1 and Figure 2 show the compressive strength tests and splitting tensile strength tests of concrete and clay blocks. Figure 3 shows the compressive strength tests of prisms and wallettes.





a) Concrete units in compressive strength test

b) Clay units in compressive strength test

Figure 1 – Test setup of the compressive strength tests of units.



a) Concrete units in splitting tensile strength test. b) Clay units in splitting tensile strength test.

Figure 2 – Splitting tensile strength tests of concrete and clay units.

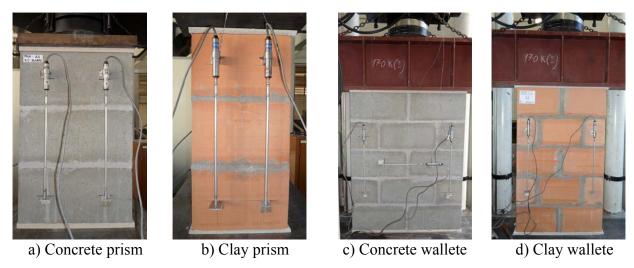


Figure 3 – Test setup of the compressive strength tests of prisms and walletes.

Figure 4 shows the stress-strain d iagram results of all compressive tests. In all cas es, a brittle failure of the specimens was observed, as expected.

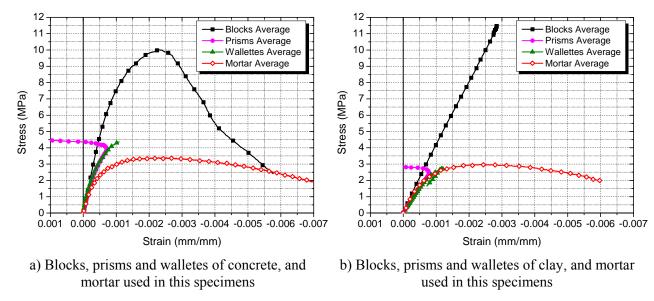


Figure 4 – Stress-strain diagrams of the specimens in compressive strength tests.

Four series of six specim ens with H-shaped cr oss section with five courses w ere tested to determine the shear strength of the web-flange intersection. The specimens were prepared by a professional mason and were cured in laboratory conditions for 28 days before testing. They were constructed using the same blocks and mortar as the preliminary tests. All specimens were constructed with face shell mortar bedding.

The first and the second series were constructed with running bond in the flanges and concrete and clay blocks were used, respectively. The third and fourth series were constructed using clay and concrete blocks, respectively, and two U- steel anchors of 10 mm diameter per flange,

placing one every two courses. There was a conti nuous vertical mortar joint in the tied wall. Figure 5 summarises the types of bonding which were investigated and all the features of the tested specimens.

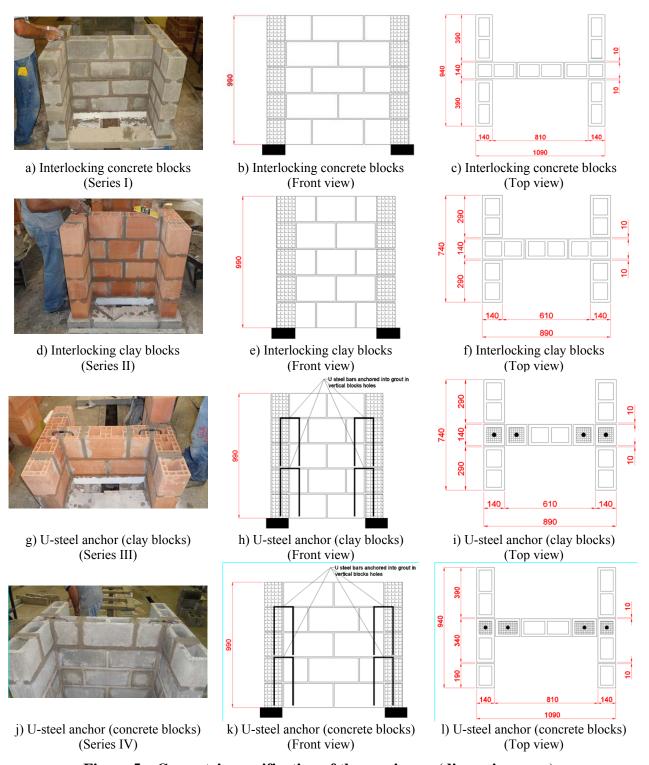


Figure 5 – Geometric specification of the specimens (dimension: mm).

As shown in Figure 6, the relative v ertical displacements between the web and the flanges (due to shear deformations along the flan ge-web interface) were measured using LVDTs located in the sample and connected to the actuator at a rate of 0.001 mm/s.

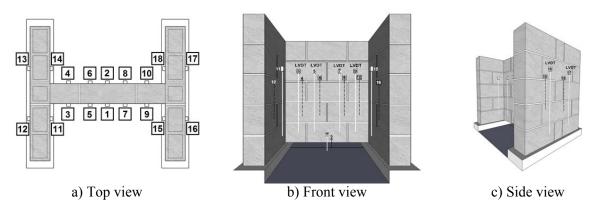


Figure 6 – Instrumentation of the specimens.

Prior to applying a shear load to the H sections, a small pre-compressive stress of 0.5 MPa was applied to each flange to stabilize the specim en and to avoid bending the flanges. According to Bosiljkov et al. [6], the level of pre-compression in the flanges also influences the shear resistance, but only up to a certain limit (of approximately 0.5 MPa). A compressive load was applied on the top web of the sections under displacement control to produce shear in the flangeweb interface. The load was applied monotonically to failure. The test setup is shown in Figure 7.

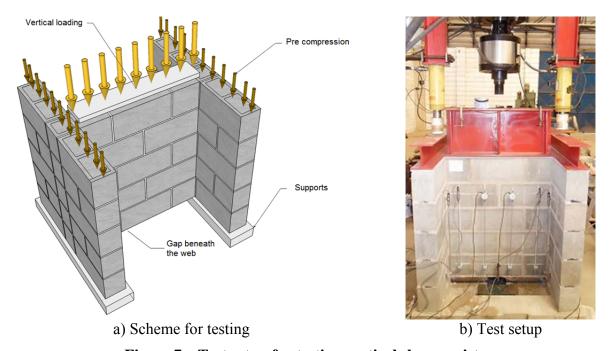


Figure 7 – Test setup for testing vertical shear resistance.

### RESULTS AND DISCUSSION

For all series, failure occurred as a shear crack at the fl ange-web interface. Running bond connection clearly in creased the shear strength of the interface. The failure occurred in blocks due to the accumulated stress on interlocking blocks. Failure did not occur simultaneously on both sides and load capacity increased after in itial cracking. In the first two series, the web showed a wide deformation and many cracks occurred before failure. See Figure 8.







b) Cracking patterns of clay specimens

Figure 8- Failure mode of running bond specimens.

The average load-displacement data for each of the runn ing bond specim en are shown in Figure 9. The initial branch of the load-displacement graph appeared to be linear, up to 75% of the ultimate load in almost all specimens. The cracks on the web started at approximately 50% of the ultimate load.

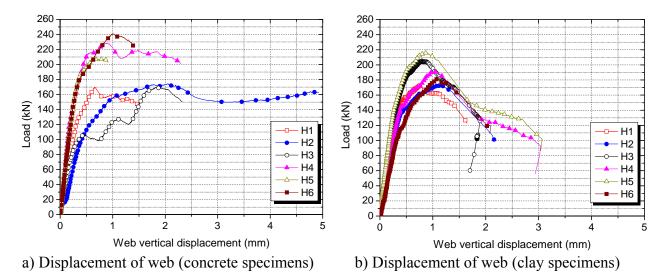


Figure 9 – Running bond specimen load-displacement relationships.

In the third and fourth series, the test showed very short strain of the web and no cracking before failure. Almost pure she ar failure was achieved at the flange-web intersection. In this case, the failure was initiated by shear slip along the continuous vertical mortar joint at the flange-web intersection. It can be clearly seen that the vertical head join that the flange-web intersection

failed, while the flanges and the web showed almost no cracks, resulting in a rigid body behavior of the web (Figure 10). Dowel effect of the U-steel anchor and shear friction along the failure surface likely caused the postcracking load resisting mechanism. Significant reserve capacity was maintained, even after large amounts of slip had occurred.

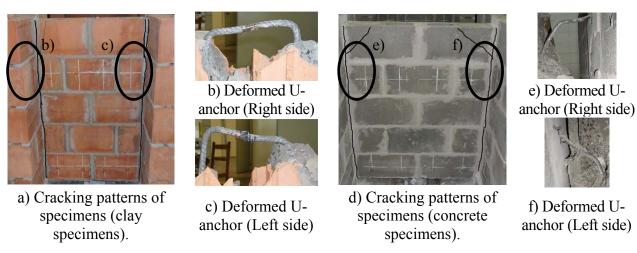


Figure 10- Failure mode of U-steel anchored specimen (clay specimens).

The average load-displacement data for each of the U-steel anchored clay specimen are shown in Figure 11a. The initial branch of the load-displacement graph appeared to be linear, up to 90% of the ultimate load, matching to a visible crack along the web-flange intersection. For concrete specimens, the initial branch of the load-displacement graph appeared to be linear up to 50% of the ultimate load and after that, there was a significant increase of shear force along a nonlinear branch (Figure 11b).

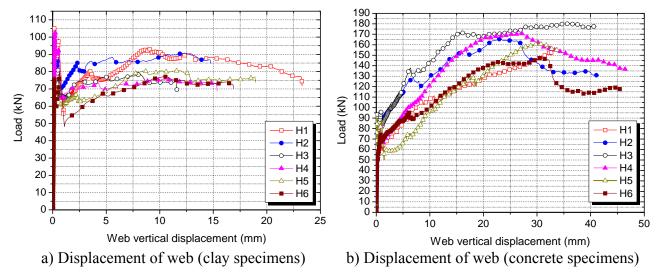


Figure 11- U-steel anchored specimen load-displacement relationships.

The ultimate capacity, the average and characteristic shear strength of the specimens, among others, are shown in Table 2. Test results of several researchers and the values obtained in this current study are summarized in Table 3.

**Table 2: Test Results of H-shaped specimens** 

Series	Material	Type of Bonding	Specimen	Ultimate Load (kN)	Shear strength (MPa)	Average shear strength (MPa) and coefficient of variation (%)	Characteristic <sup>(*)</sup> shear strength (MPa)
I C		Running bond	1	169.45	0.61		0.60
	Concrete		2	174.57	0.63		
			3	170.78	0.62	0.72	
			4	228.45	0.83	15.88%	
			5	207.07	0.75		
			6	241.13	0.87		
II	Clay	Running bond	1	172.95	0.63		0.58
			2	172.69	0.63		
			3	205.29	0.75	0.69	
			4	190.80	0.70	9.34%	
			5	216.21	0.79		
			6	182.12	0.67		
	Clay	U-steel anchor	1	105.45	0.42 (*)		0.32
III			2	99.00	0.40 (*)		
			3	94.43	0.38 (*)	0.38	
			4	102.78	0.41 (*)	12.04%	
			5	80.59	0.32 (*)		
			6	79.08	0.32 (*)		
IV	Concrete	U-steel anchor	1	154.19	0.70 (*)	0.76	0.63
			2	165.55	0.75 (*)		
			3	180.63	0.82 (*)		
			4	170.84	0.78 (*)	6.01%	
			5	161.02	0.73 (*)		
			6	147.60	0.67 (*)		

<sup>(\*)</sup> Referred to the vertical area corresponding to four courses.

Table 3: Test Results of several researchers for the vertical shear strength

Researcher	Material	Number of specimens	Scale	Running Bond (MPa)	U-Steel anchor (MPa)
Simundic (1997)	Clay brick	3	Full	1.09	
Moreira (2007)	Clay block	6	1:3	0.92(*)	0.42
Capuzzo Neto (2005)	Clay block	5	1:3	1.10(*)	
Camacho (2001)	Clay block	2	1:3	0.39(*)	0.41
Silva (2003)	Clay block	2	Full	0.76	0.49
Mauricio (2005)	Concrete block	3	Full	0.57	
Mauricio (2003)			1:4	1.18 (*)	
Drysdale et al. (2008)	Concrete block	5	Full	1.04	
Current research	Concrete block	6	Full	0.60	0.63
Current research	Clay block	6	Full	0.58	0.32

<sup>(\*)</sup> Scale factor used: 0.48 (Capuzzo Neto(2005) and (Maurício(2005))

<sup>(\*) 5%</sup> lower bound assuming normal distribution.

In the absence of experim ental tests, some codes present allowable stresses or characteristic shear strength, which can be used in structural design. According to both NBR 15812-1 [17] and NBR 15961-1 [18], the characteristic shear strength is 0.35 MPa for running bond walls. The code does not specify requirements for walls with other types of connection, stating the need for experimental results. Table 3 shows that most researchers have obtained larger values. The Australian Standard for m asonry structures (AS 3700 [19]) also has specific provisions for characteristic shear strength to running bond wa lls and also has requirem ents for the shear strength of connectors across mortar joints. The characteristic shear strength required in the design for masonry in ordinary running bond, built of other than AAC units, is 1.2·rh (MPA), where rh is the proportion of the vertical shear plane that is intersected by masonry header units. In the present study, rh = 0.5, resulting in 0.6 MPa as the characteristic shear strength value. Note that this result is consistent with the e results found in the current study. The Canadian Standard (CSA S304.1, [20]) establishes that where wall intersections are bonded so that at least 50% of the units of one wall are fully engaged in the other wall, the vertical shear at the intersection shall not exceed  $0.16\sqrt{f_m'}$ , where  $f_m'$  is the characteristic compressive strength of masonry in MPa units. Applying that form ula to the data obtained in this r esearch, the characteristic shear strengths would be 0.32 MPa for concrete blocks and 0.25 MPa for clay blocks. Note that these values are slightly less than the shear streng the specified in the Brazilian Code and roughly half the values obtained in the present work.

To complete the study of specim ens tied by U-st eel anchors, a finite elem ent based numerical analysis will be developed in order to obtain a sim plified design model, inspired by the one reported by Drysdale et al. [11].

#### CONCLUSIONS

The type of bonding in we b-flange connections has a significant influence on their behavior. Concrete specimens of different bonding types showed nearly the same shear strength, while clay specimens showed roughly a 50% loss of shear resistance in the case of U-steel bars connections. This is probably related to the fact that the steel bar tears the face shell of the clay block. Regardless the material, the running bond connection, without steel bars, showed a brittle failure.

When analyzing the preliminary experimental results, there are characteristic values which are larger than those currently adopted by som e codes. It is noteworthy that in the usual practice in Brazil there is no inform ation about a large number of walls which present pathological conditions due to shear at the vertical interfaces, suggesting the need for calibration of the strength limit provided by the Brazilian Code.

Results pointed out some aspects and indicators in the behavior of flanged walls that should be numerically and experimentally confirmed in order to clarify the behavior of these structures and to allow the development of accurate design models.

# **REFERENCES**

1. Lissel, S. L., Shrive, N. G., & Page, A. W. (2000). "Shear in plain, bed joint reinforce d, and posttensioned masonry", In: Canadian Journal of Civil Engineering, Vol. 27, No. 5, pp. 1021-1030.

- 2. Camacho, J. S., Ra malho, M. A.; & Andolfato, R. P. (2001). "An experimental study of the interaction among walls submitted to vertical loads", In: Amc 6th Australian Masonry Conference, Adelaide: Griffith, Vol. 1, pp. 95-104.
- 3. Silva, W. J. (2003). "Experimental study of the connections among structural masonry walls of ceramic blocks submitted to vertical loads". Ilha Solteira. Msc Thesis, Engineering College of Ilha Solteira, Ilha Solteira, São Paulo, Brazil.
- 4. Capuzzo Neto, V., Corrêa, M. R. S. and Ra malho, M. A. (2007). "Shear strength of vertical interfaces of intersecting walls", In: 10th Nort h American Masonry Conference, Saint Louis, Boulder, The Masonry Society, Vol. 1. pp. 872-883
- 5. Moreira, E. M. S. (2007). "Experimental small-scale analysis of the connections between structural clay block work m asonry walls submitted to vertical loads". Msc Thesis, University of São Paulo, Engineering School of São Carlos, São Carlos, São Paulo, Brazil.
- 6. Bosiljkov, V., Page, A. W., Simundic, M. S. G. and Zarnic, R. (2010). "Shear capacity of the Flange-Web Intersections of Bric k Masonry Nonrectangular Sections", Journal of Structural Engineering, Vol. 136, No. 5, May, pp. 574–585.
- 7. Simundic G. (1997). "Diaphragm walls". M.S. thesis. Newcastle. New South Wales Australia.
- 8. Yoshimura, K., Kikuc hi, K., Kuroki, M., Nona ka, H., Ki m, K.T., Ma tsumoto, Y., Itai, T., Reeznag, W. and Ma, L. (2003). "Experimental study on reinforcing methods for confined masonry walls subjected to se ismic forces", Proceedings of 9th North American Masonry Conference, Clemson, South Carolina, USA.
- 9. Modena, C., Porto, F. and Valluzz i, M. R. (2004). "Reinforced and rectified cla y block masonry, Proceedings of 6th National Congress of Seis mology and Se ismic engineering", Guimarães, Portugal, pp. 155-177
- 10. Maurício, R. M. (2005). "Theor etical and experimental study of direct stretcher bond connections between walls of conc rete blocks in real and sm all-scale 1:4", Msc Thesis, Engineering College of Ilha Solteira, Ilha Solteira, São Paulo, Brazil.
- 11. Drysdale, R. G., El- Dakhakhni, W. W. a nd Kolodziejski, E. A. (2008). "Shear capacity for flange-web intersection of concrete block shear walls." J. Struct. Eng., 134-6, 947–960.
- 12. EUROPEAN STANDARD. EN 1052- 1 (1999), "Methods of test for m asonry: Part 1 Determination of compressive strength".
- 13. ASSOCIAÇÃO BRASILEIRA DE NORMAS TÉCNICAS (ABN T). NBR 13279 (2005), "Mortars applied on wa lls and ceilings Deter mination of the flexural and the compressive strength in the hardened stage". Rio de Janeiro.
- 14. ASSOCIAÇÃO BRASILEIRA DE NORM AS TÉCNICAS (ABNT). NBR 15812-2 (2010), "Structural masonry Clay blocks Part 2: Execution and site quality control". Rio de Janeiro.
- 15. ASSOCIAÇÃO BRASILEIRA DE NORM AS TÉCNICAS (ABNT). NBR 15961-2 (2011), "Structural masonry Concrete blocks Part 2: Execution and site control". Rio de Janeiro.
- 16. ASTM C1006 (1996), "Standard Test Method for Splitting Te nsile Strength of Masonry Units".
- 17. ASSOCIAÇÃO BRASILEIRA DE NORM AS TÉCNICAS (ABNT). NBR 15812-1 (2010), "Structural masonry Clay blocks Part 1: Project". Rio de Janeiro.
- 18. ASSOCIAÇÃO BRASILEIRA DE NORMAS TÉCNICAS (ABNT). NBR 15961-1 (2010), "Structural masonry Concrete blocks Part 1: Design". Rio de Janeiro.
- 19. AS 3700 (2002). "Masonry structures. Standards Australia".
- 20. Canadian Standards Association. CSA S 304.1-0 4.( 2004). "Design of masonry structures". Canada.